



#### **Summary**

### **Cost Savings:**

- \$31,812
- 75%

## Project:

Commercial New construction (137,000 square feet) Renovation and addition (6,800 sq. ft.)

# Total Waste Reduction: 57%

- 444 tons reused/ recycled: concrete, metal, wallboard, cardboard and wood
- 338 tons disposed

#### **Contract:**

\$20.4 million Lump Sum Public owner

# Work Site:

Rural

# Completion: August 2003

# case study

# **Construction and Demolition Waste Reduction**

This case study is one in a series developed by Massachusetts Department of Environmental Protection (DEP) to highlight techniques for saving money and protecting the environment through reuse and recycling of construction and demolition debris.

## **Project Description: Douglas School, Douglas, Massachusetts**

Consigli Construction Inc. was the lead contractor for the Douglas School project. The brick structure is located on a wooded hillside in a rural area. While a small portion of Consigli's work on the project was renovation and addition, most of the project consisted of construction of a new high school -- a two-story building designed for 700 students, grades 7-12.



Recycling saved almost \$32,000

## Spotlight: Gypsum Wallboard

Consigli used a combination of contract requirements, a worksite management plan and techniques to require its subcontractors to source-separate approximately 50 tons of clean new scrap gypsum wallboard from construction debris. Placing recycling containers throughout the construction site and putting disposal containers at a distance increased source separation by making it more convenient for workers to recycle than to discard recyclable materials. Workers collected the materials on a regular basis and kept the wallboard dry and stacked flat in a closed container. Consigli transported the scrap wallboard 100 miles to G-P Gypsum Corporation in Newington, New Hampshire. G-P accepts both interior and exterior clean new scrap gypsum wallboard for \$11-12 per ton and makes it into new wallboard (the price below reflects the addition of transportation costs).

#### **Cost Savings**

Following is a breakdown of the cost savings due to source separation and recycling:

Material	Tons	Recycling Cost	Avoided Disposal Cost*	Savings
Concrete	285	\$8,265	\$31,065	\$22,800
Metal	69	\$1,380	\$7,521	\$6,141
Wallboard	49	\$2,559	\$5,450	\$2,891
Cardboard	0.67	\$67	\$70	\$3
Wood	40	\$4,381	\$4,358	(-\$23)
TOTALS	443.67	\$16,652	\$48,464	\$31,812

\*Cost that would have been paid if material was disposed.

Disposal costs based on local rates in 2003.

## Keys to Success: Oversight of Recycling

#### Contracting.

- Tie the subcontract language to a waste management plan that requires recycling, specifies recycling techniques, and provides incentives for recycling.
- Negotiate disposal fees by type of material to reduce costs based on the market value of the material rather than paying a flat fee for all materials.
- Verify that recyclable materials are brought to a recycler by requiring that the subcontractor provide "weight slips" from a recycling facility.

**Planning.** Develop and distribute a waste management plan prior to project initiation. Discuss waste handling requirements with crew and subcontractors before beginning a project and continue to emphasize their importance as work progresses.

**Construction.** Monitor the recycling bins to prevent cross contamination. Post lists of what is and is not recyclable on the containers.

- Place smaller recycling containers closer to the workers and aggregate materials in a common recycling and disposal storage area.
- Under the management plan, a foreman monitors the recycling and disposal activity for each trade.

**Post Construction.** Conduct a cost-benefit analysis of recycling to evaluate savings.

Evaluate the impact of recycling on job safety and scheduling milestones. Consigli
found that the waste reduction planning process made for a cleaner and safer site.
 A more intensive focus on scheduling recycling and disposal hauling created
greater efficiencies.

# Project Team

# Building Owner

Town of Douglas, Davis Street, Douglas, MA 01516

#### Contractor

Consigli Construction Inc.,197 Main Street, Milford, MA 01757, Telephone: (508) 473-2580

Contacts: Michael Winters, Project Manager, and Michael Codianne, Superintendent

#### Recycling Consultant

greenGoat, P.O. Box 441911, Somerville, MA 02144, Telephone: (617) 666-5253 Contact: Amy Bauman, President

#### **Additional Resources:**

Massachusetts Department of Environmental Protection (DEP) Web site on Construction and Demolition Materials: Reuse and recycling resources for building and demolition contractors includes case studies, model specifications, recycling companies and information on best practices. http://www.state.ma.us/dep/recycle/recycle.htm

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